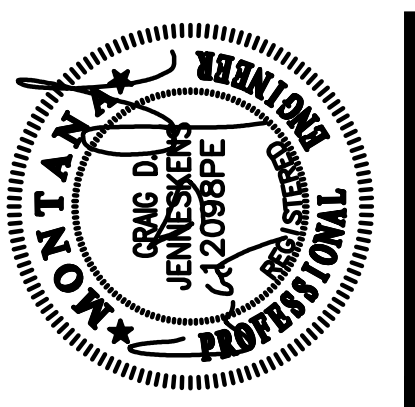
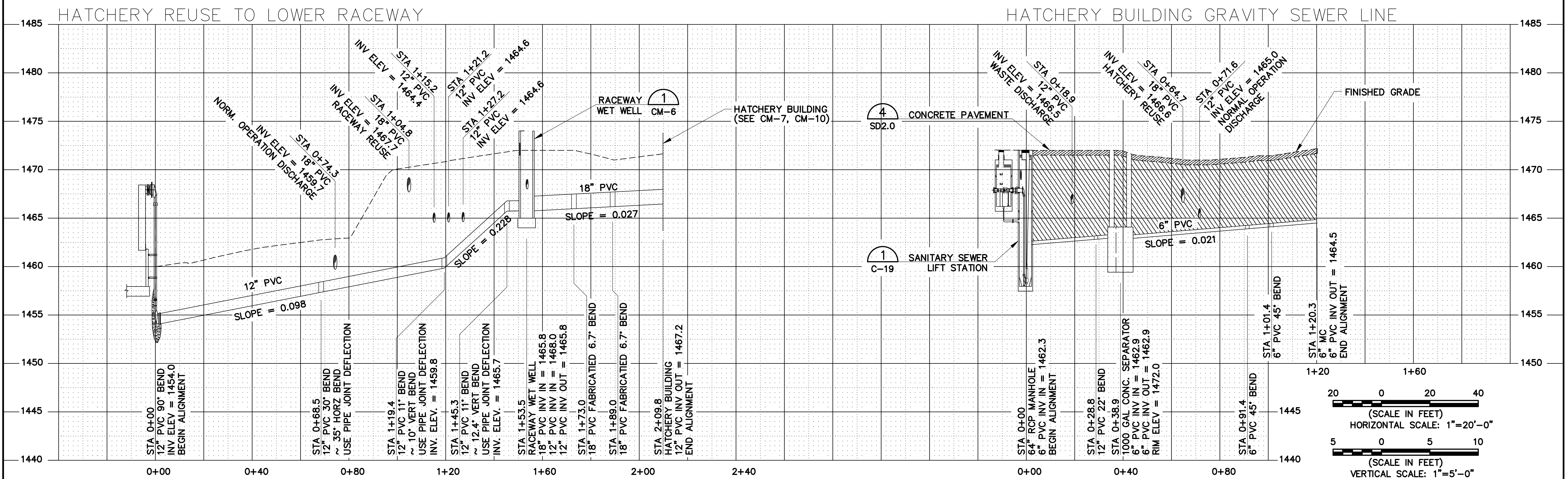


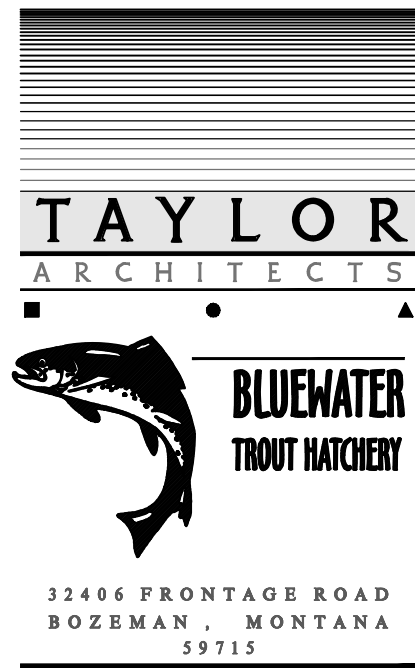
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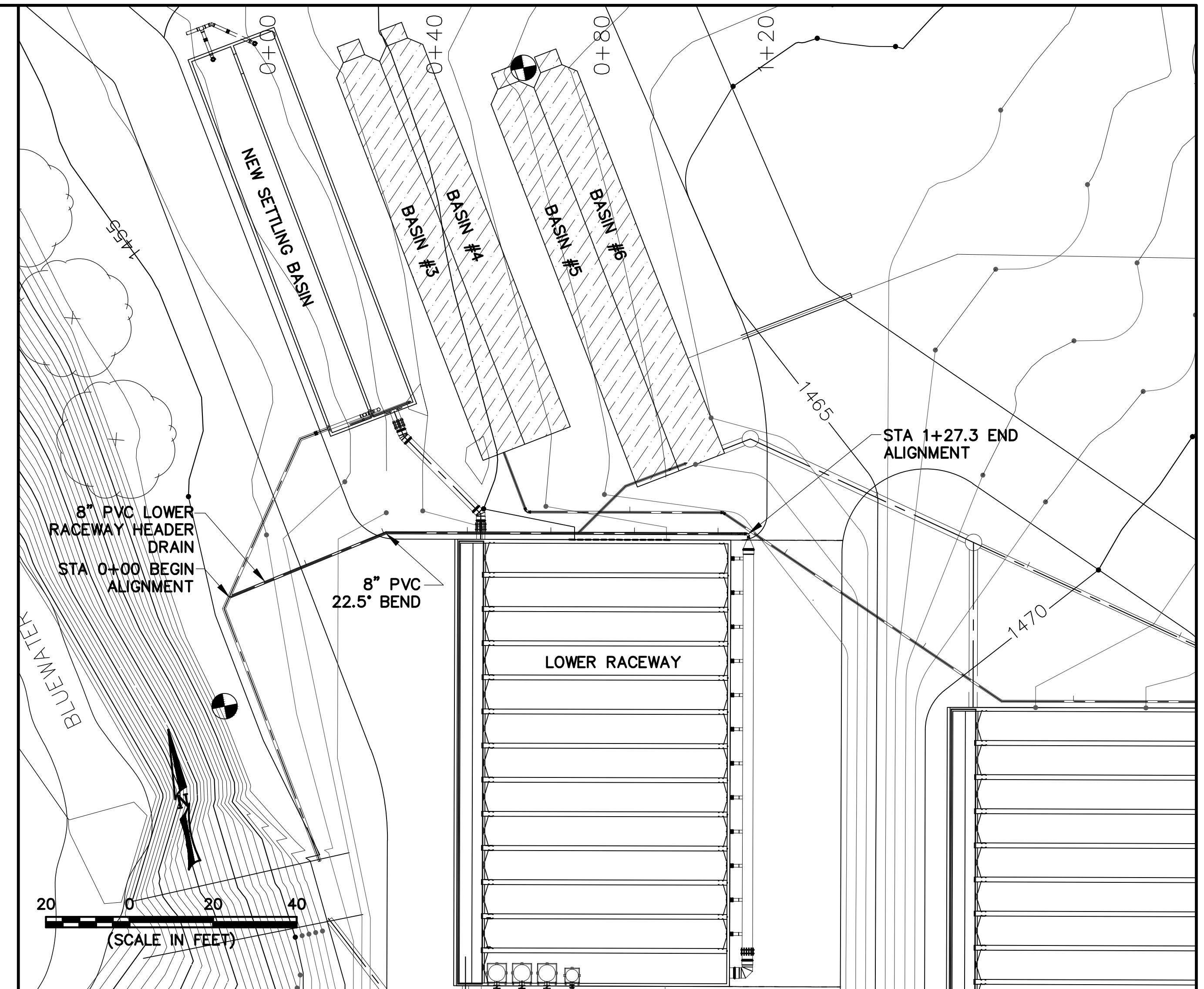
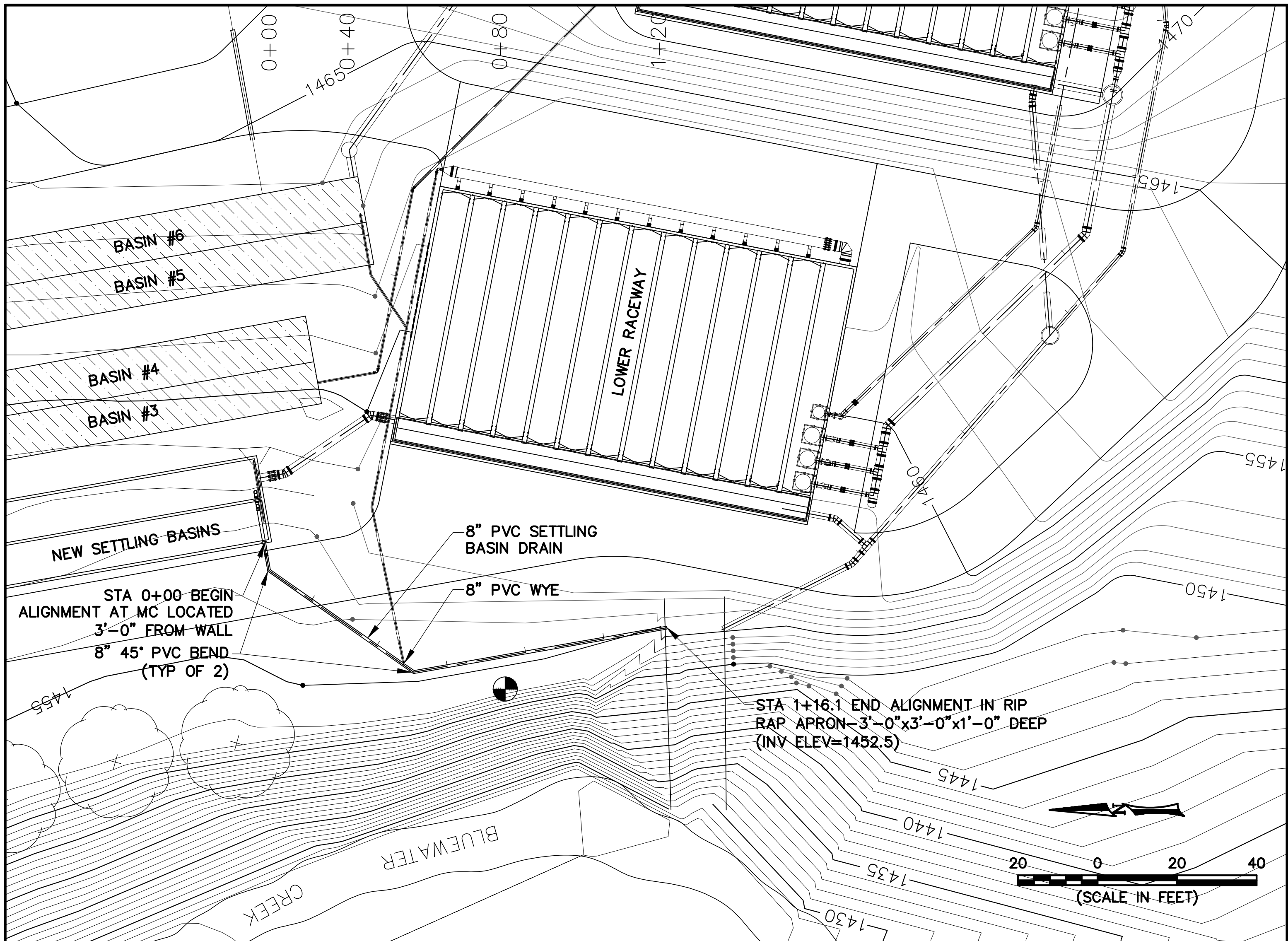
PLOT INFORMATION
BW9C051A

DRAWING: HATCHERY REUSE TO LOWER RACEWAY  
 PROJECT: BLUEWATER TROUT HATCHERY  
 OWNER: MONTANA DEPT. FISH WILDLIFE & PARKS

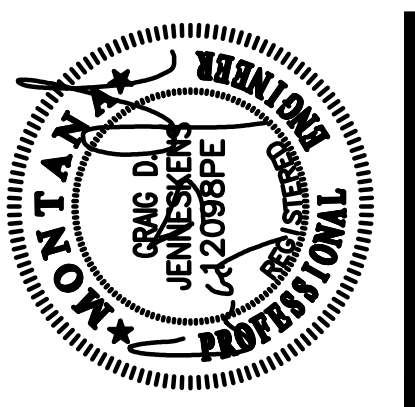
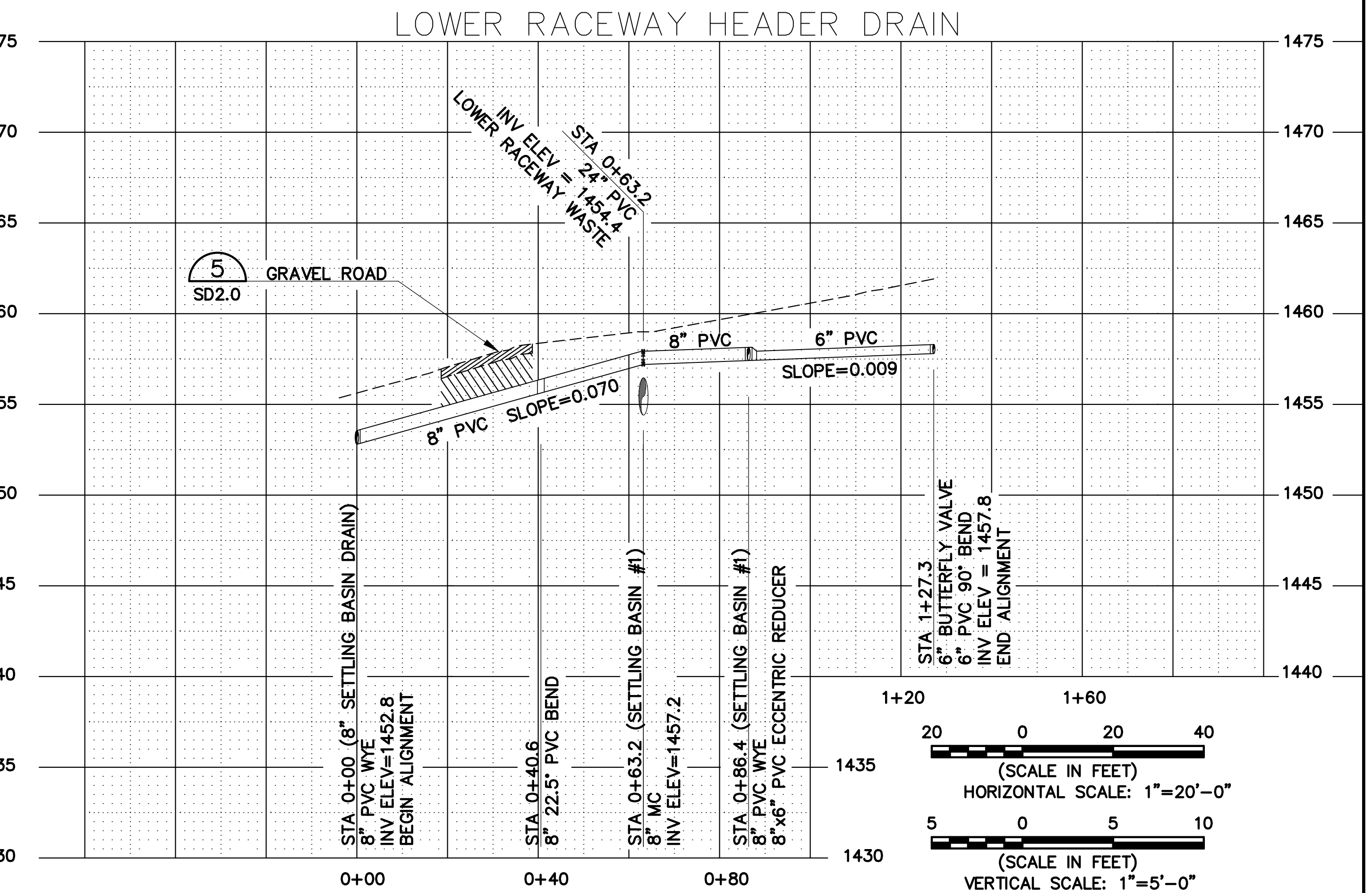
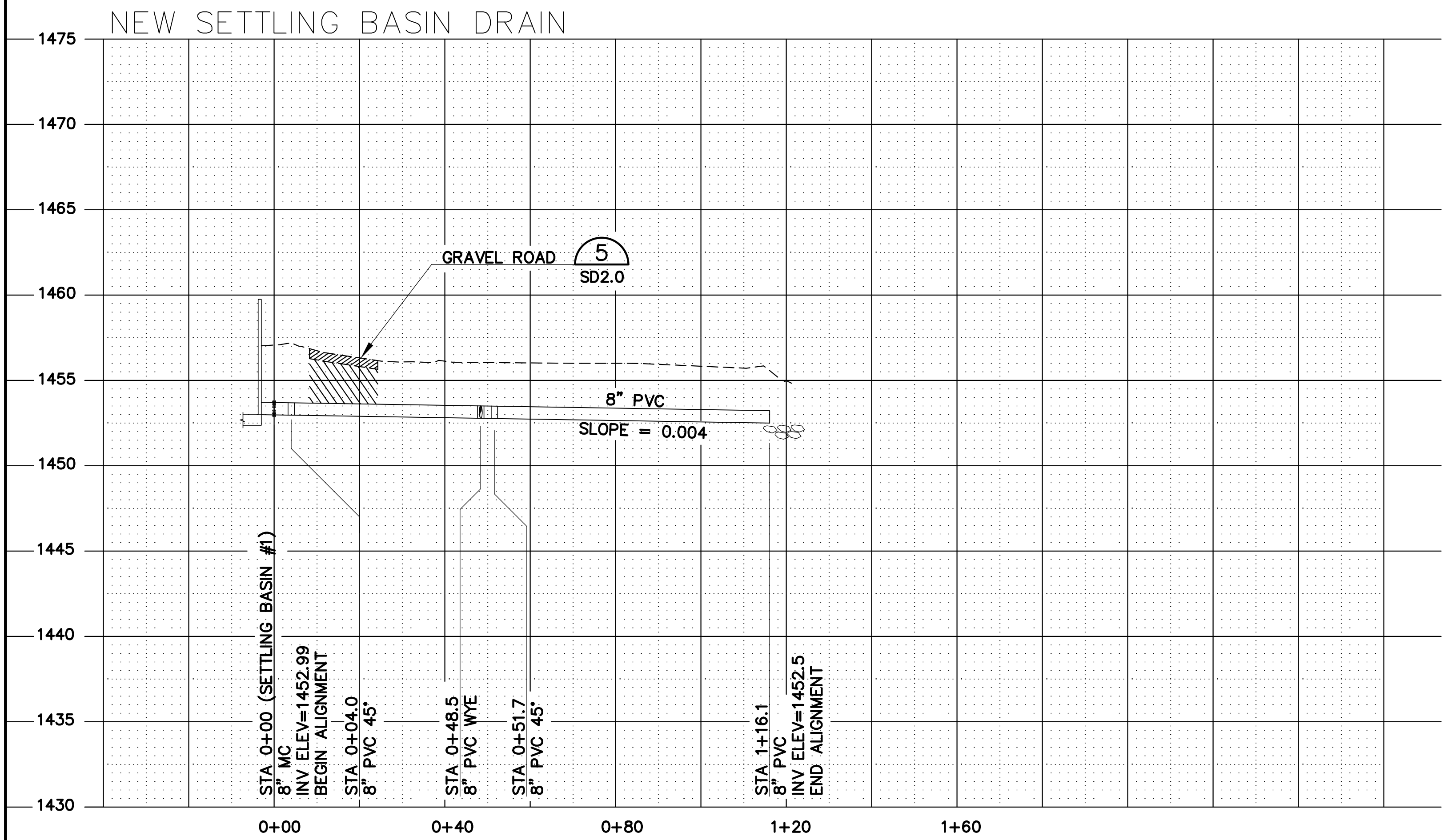


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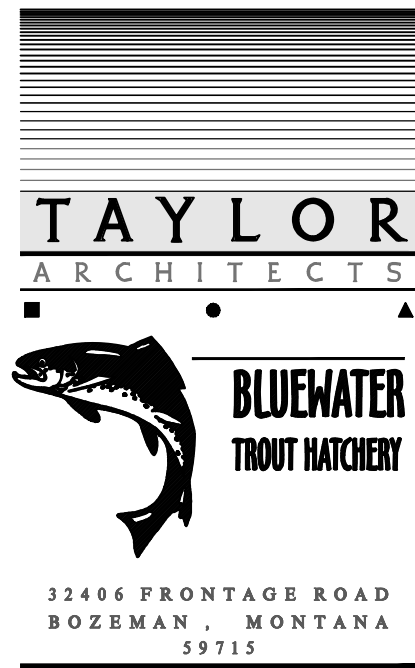


ISSUE	DATE
AS-BUILT SET	DEC. 2002
PROJECT	NUMBER
BW9C062B	9444

PLAT INFORMATION
BW9C062B

DRAWING: SETTLING BASIN DRAIN
PROJECT: BLUEWATER TROUT HATCHERY
OWNER: MONTANA DEPT. FISH WILDLIFE & PARKS

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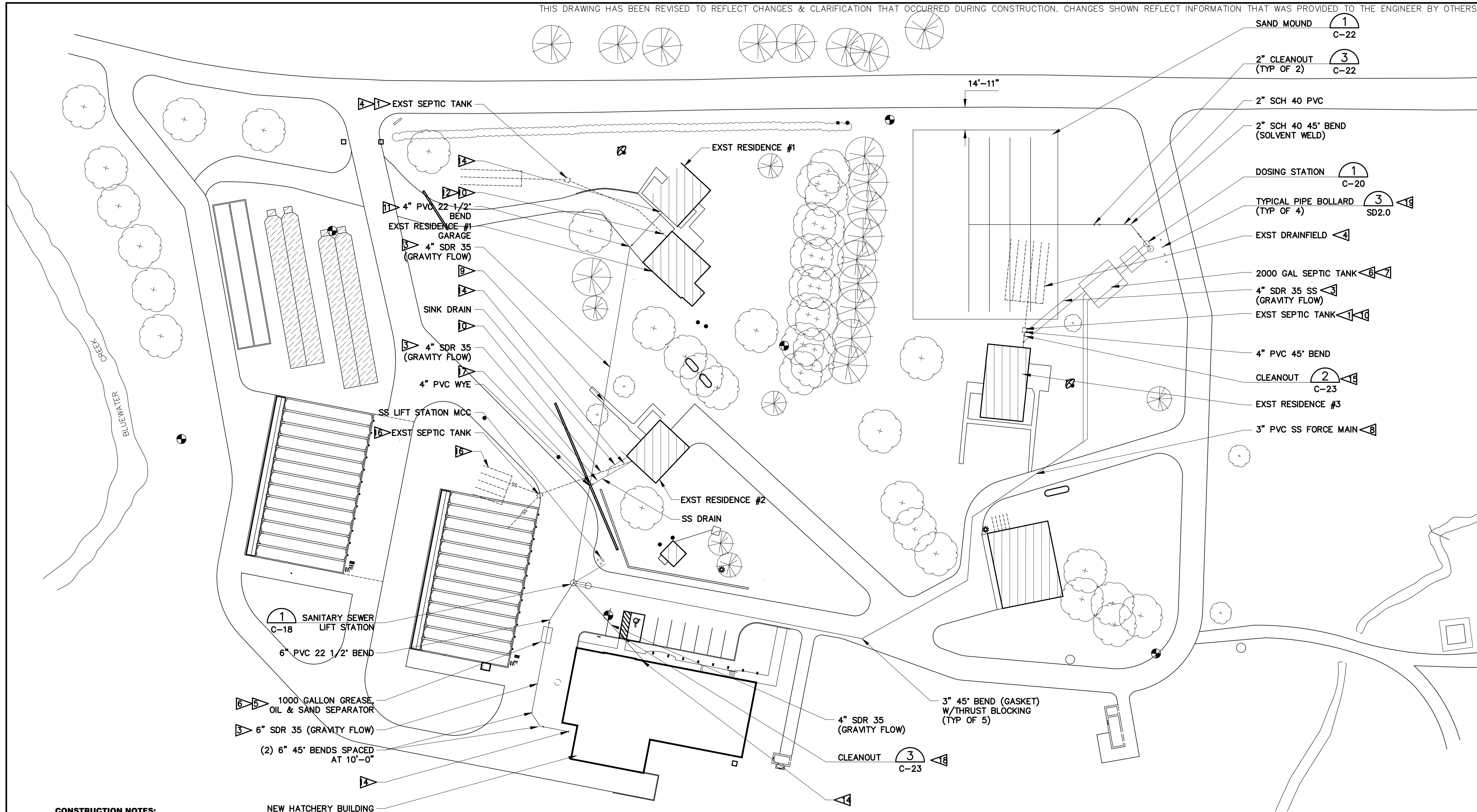


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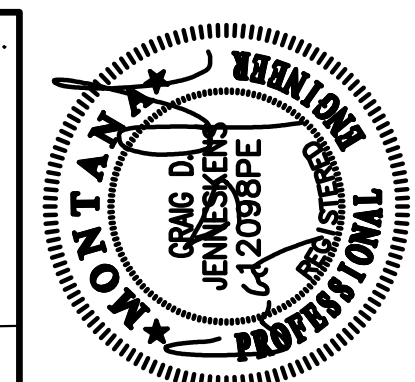
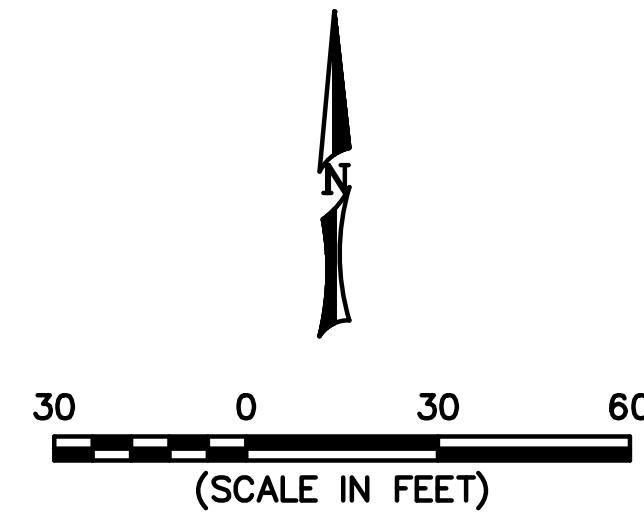
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**CONSTRUCTION NOTES:**

- 1 PUMP AND DISPOSE OF EXISTING WASTE. FILL TANK WITH CLEAN EARTH AFTER PUMPING.
- 2 ALL GRAVITY AND PRESSURE PIPING SHALL BE INSTALLED PER DETAIL 3, SHEET C-25.
- 3 PIPE SHALL BE INSTALLED WITH A MINIMUM SLOPE OF 1/8" PER FOOT AND A MAXIMUM SLOPE OF 1/4" PER FOOT.
- 4 ABANDON EXISTING DRAINFIELD IN PLACE.
- 5 SEPARATOR SHALL HAVE A MINIMUM OF (2) BAFFLES AND BE RATED FOR HS-20 LOADING.
- 6 ALL PRECAST AND POURED-IN-PLACE CONCRETE SHALL BE TYPE 5, TYPE 2 PLUS SLAG, OR TYPE 2 PLUS POZZELON.
- 7 SEPTIC TANK SHALL BE CONSTRUCTED PER MDEQ CIRCULAR WQB 4 - FIGURE 50.1
- 8 ALL PRESSURE PIPING SHALL BE BURIED WITH A MINIMUM OF 6'-0" OF COVER.
- 9 SIDEWALK REPAIR/REPLACEMENT REQUIRED.
- 10 DEPTH OF EXISTING SEWER SERVICE ESTIMATED TO BE 5'-0" TO 6'-0" BELOW EXISTING GRADE. CONTRACTOR SHALL VERIFY DEPTHS OF EXISTING SS SERVICES PRIOR TO INSTALLING ANY PIPE. ANY DIFFERENCES BETWEEN ACTUAL DEPTH & ESTIMATED DEPTH WILL BE BROUGHT TO THE ATTENTION OF THE ENGINEER.

- 11 6'-0" CLEARANCE BETWEEN EDGE OF BUILDING & EDGE OF PIPE.
- 12 CUT, CAP & ABANDON EXISTING LINE FROM GARAGE IN PLACE.
- 13 NOT USED.
- 14 CONNECT TO PIPE WITH 6" MECHANICAL COUPLING.
- 15 CLEANOUTS SHALL BE INSTALLED 2'-0" TO 3'-0" UPSTREAM OF ALL GRAVITY BENDS. SEE DETAIL 3 SHEET C-18.
- 16 REMOVE & DISPOSE OF EXISTING SEPTIC TANK & DRAINFIELD.
- 17 INSTALL 1 1/2" BEND DOWNSTREAM OF CLEANOUT IF NECESSARY TO WYE INTO 4" PIPE.
- 18 CLEANOUT SHALL BE LOCATED IN PARKING LOT.
- 19 PIPE BOLLARDS SHALL BE SPACED EVENLY AT 5'-0" MAXIMUM FROM CENTER TO CENTER.



ISSUE	DATE
AS-BUILT SET	DEC. 2002

PROJECT	NUMBER
BW9C048A	9444

PLOT INFORMATION
BW9C048A

DRAWING: SEPTIC SYSTEM PLAN
PROJECT: BLUEWATER TROUT HATCHERY BOZEMAN, MONTANA
OWNER: MONTANA DEPT. FISH WILDLIFE & PARKS

**TAYLOR**  
ARCHITECTS

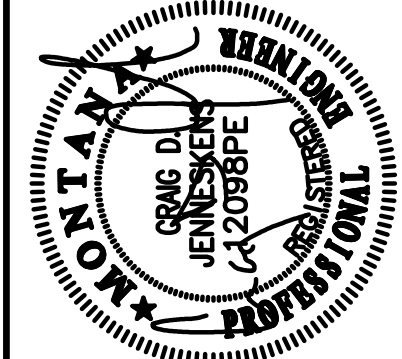
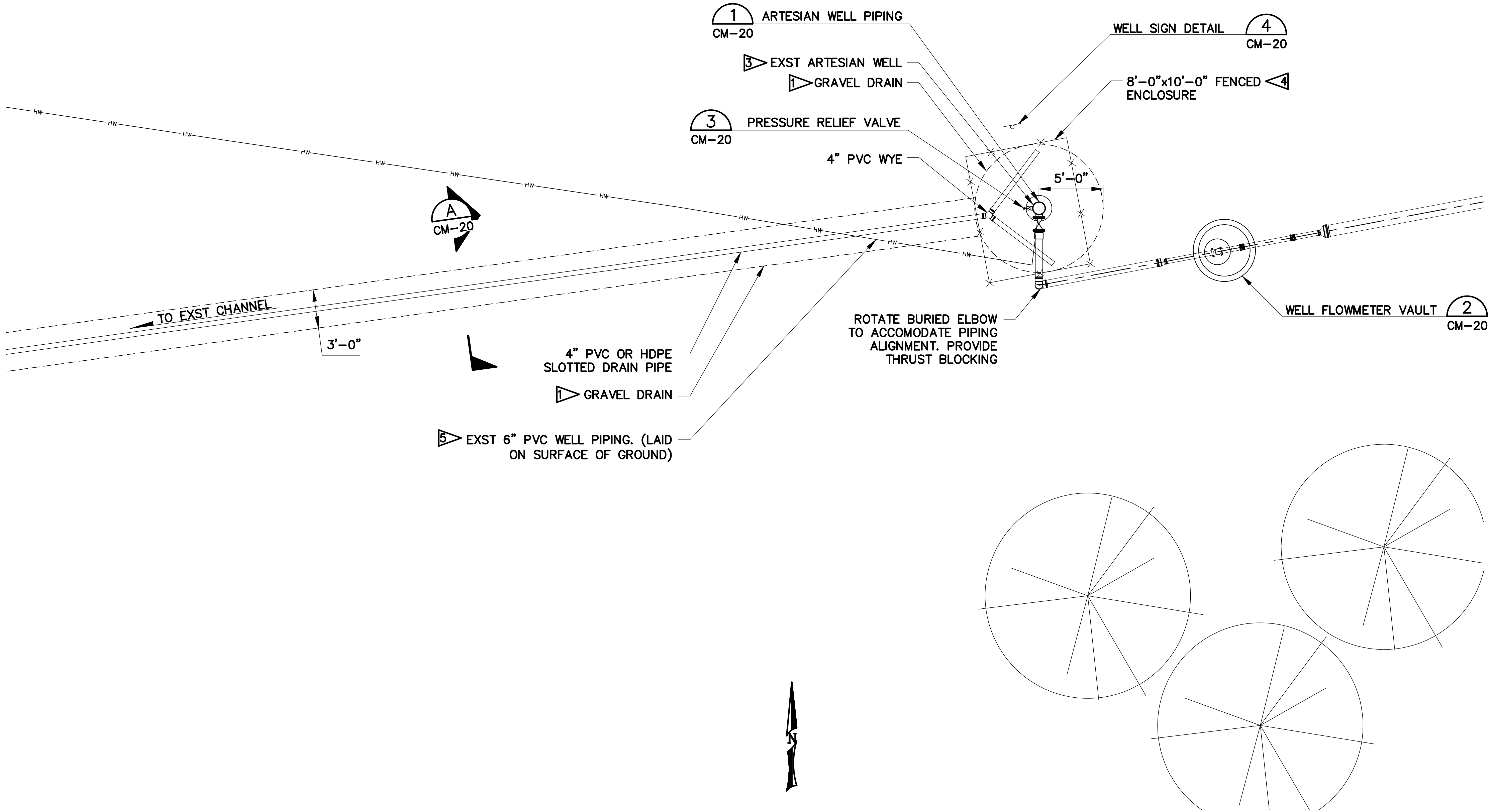
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**C-17**

CONSTRUCTION NOTES:

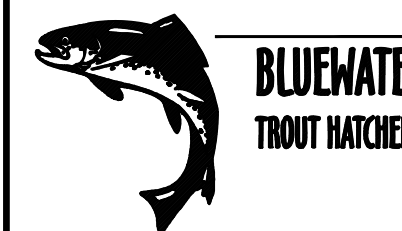
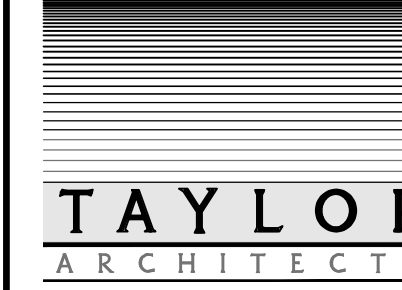
1. GRAVEL DRAIN SHALL BE INSTALLED AROUND WELL CASING TO A RADIUS OF 5'-0" AND TO THE DEPTH OF THE EXISTING CONCRETE COLLAR AROUND WELL CASING (APPROX 4'-0"). GRAVEL DRAIN SHALL EXTEND TO EXISTING CHANNEL (APPROX 100') AT A DEPTH OF 3'-0" AND A WIDTH OF 3'-0". DAYLIGHT 4" PVC OR HDPE SLOTTED DRAINAGE PIPE AT CHANNEL. MAINTAIN POSITIVE SLOPE OF GRAVEL DRAIN & PIPE TO CHANNEL.
2. INSTALL GRAVEL DRAIN WITH RUBBER-TIRED BACK HOE OR OTHER SMALL HOE TO MINIMIZE GROUND DISTURBANCE AROUND ARTESIAN WELL.
3. CONTRACTOR SHALL NOT, UNDER ANY CIRCUMSTANCES CLOSE ANY VALVES ON THE ARTESIAN WELL. CLOSING BOTH VALVES MAY CAUSE PERSONAL INJURY. ARTESIAN PRESSURE EXCEEDS 300 PSI AND WELL INTEGRITY WILL BE COMPROMISED IF VALVES ARE CLOSED.
4. AFTER WELL PIPING, PRV AND GRAVEL DRAIN ARE INSTALLED, CONTRACTOR SHALL INSTALL A CHAIN LINK FENCE ENCLOSURE W/ LOCKABLE GATE. SEE TECHNICAL SPECIFICATION 02244.
5. EXISTING 6" PVC SHALL BE REMOVED BY CONTRACTOR PRIOR TO INSTALLING NEW 6" PVC TO FLOWMETER VAULT.



ISSUE	DATE
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PROJECT	NUMBER
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PLOT INFORMATION
BW9C034A

DRAWING: ARTESIAN WELL PIPING PLAN
PROJECT: BLUEWATER TROUT HATCHERY BOZEMAN, MONTANA
OWNER: MONTANA DEPT. FISH WILDLIFE & PARKS



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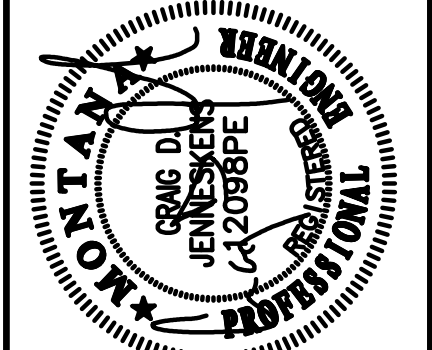
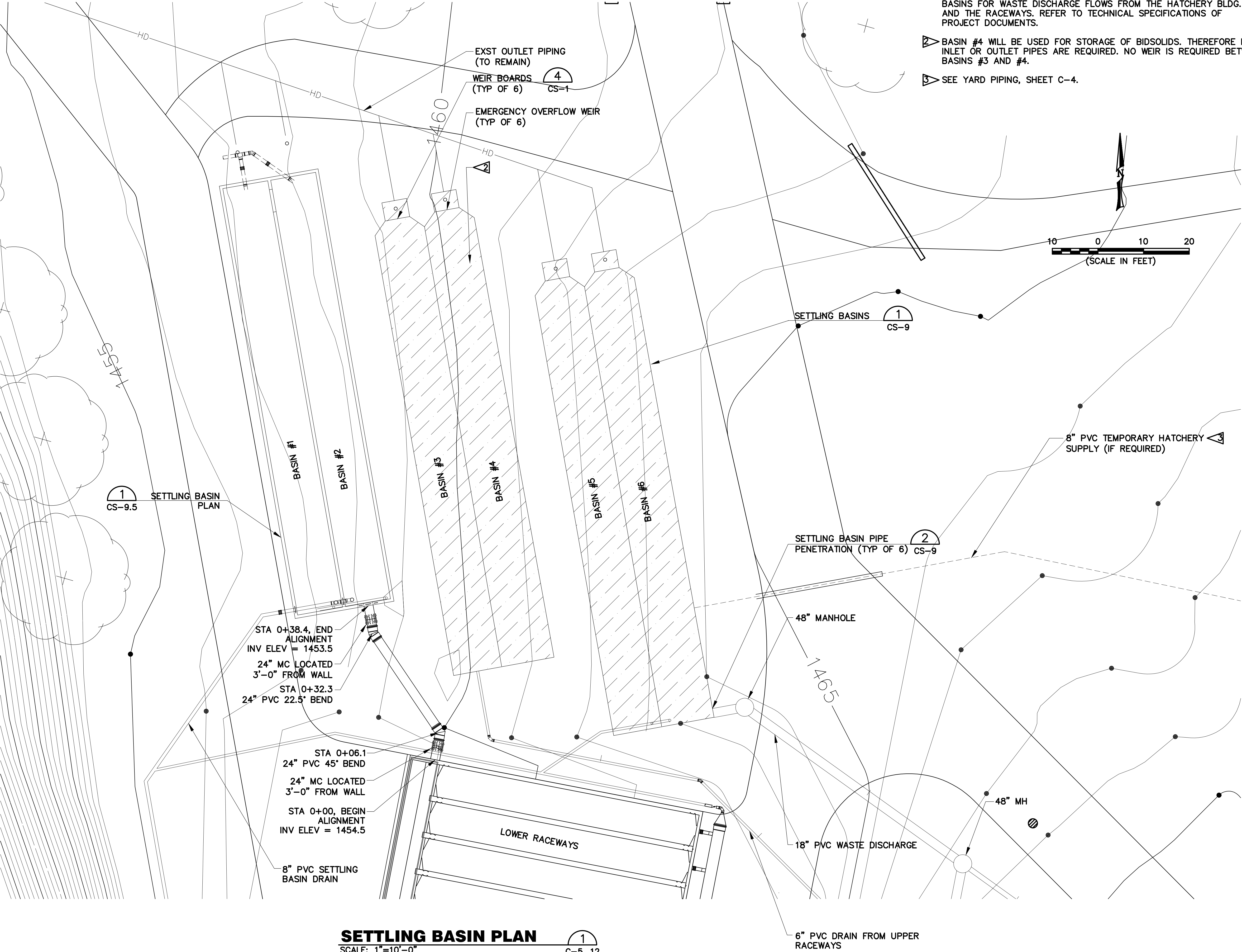
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CM-19

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CONSTRUCTION NOTES:

1. EXST. RACEWAYS SHALL BE RETROFITTED TO SERVE AS SETTLING BASINS FOR WASTE DISCHARGE FLOWS FROM THE HATCHERY BLDG. AND THE RACEWAYS. REFER TO TECHNICAL SPECIFICATIONS OF PROJECT DOCUMENTS.
- 2 BASIN #4 WILL BE USED FOR STORAGE OF BIDSOLIDS. THEREFORE NO INLET OR OUTLET PIPES ARE REQUIRED. NO WEIR IS REQUIRED BETWEEN BASINS #3 AND #4.
- 3 SEE YARD PIPING, SHEET C-4.



ISSUE	DATE
AS-BUILT SET	DEC. 2002

PROJECT INFORMATION	PROJECT NUMBER
BW9C041B	9444

DRAWING: SETTLING BASIN PLAN
PROJECT: BLUEWATER TROUT HATCHERY
OWNER: MONTANA DEPT. FISH WILDLIFE & PARKS

**TAYLOR**  
ARCHITECTS

**BLUEWATER**  
TROUT HATCHERY

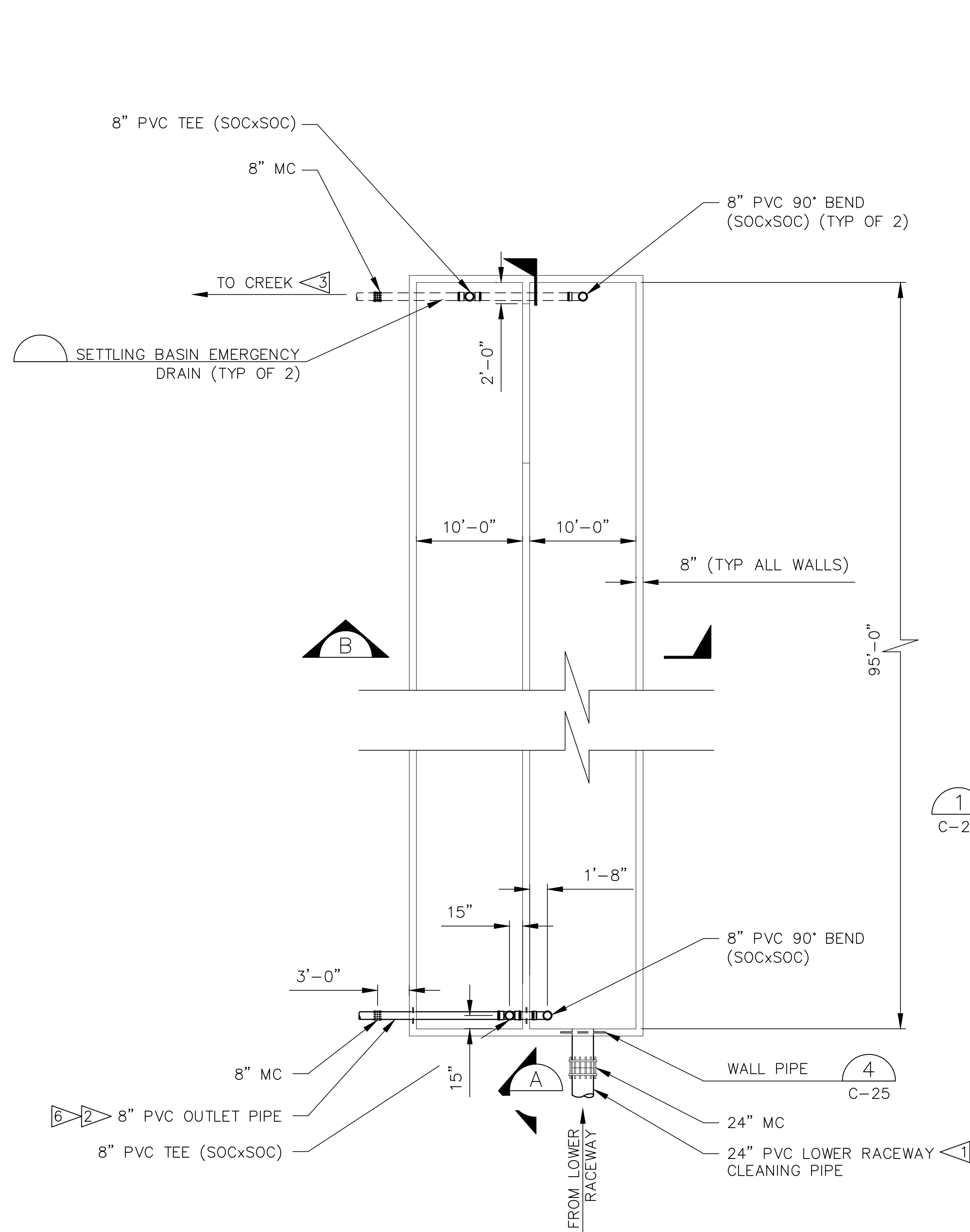
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**CS-8**



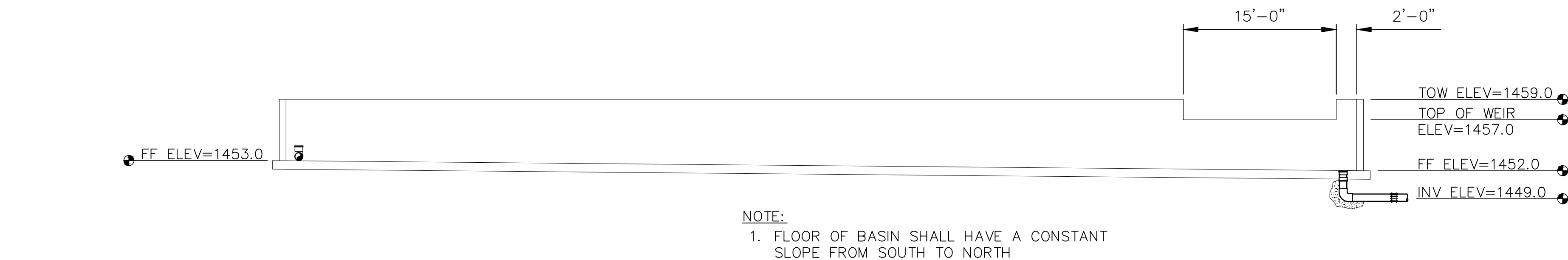


NOTES:

- SEE NEW SETTLING BASIN PLAN SHEET CS-8 FOR NEW ALIGNMENT.
- PVC WALL FLANGES SHALL BE CAST INTO THE CENTER OF THE CONCRETE WALLS. INSTALL ALUMINUM STRAP IN CENTER OF WESTERLY BASIN TO SECURE PIPE TO CONCRETE FLOOR.
- 8" EMERGENCY DRAIN SHALL DAYLIGHT AT INVERT ELEVATION=1448.0. DISTURBANCE TO EXISTING VEGETATION SHALL BE MINIMIZED. EXISTING TREES AND DRAIN LINES SHALL REMAIN UNDISTURBED.
- CAP EXISTING DRAIN CONNECTIONS FROM SETTLING BASIN #1 AND #2 WITHOUT DISTURBING EXISTING HEADER.
- REMOVE EXISTING SETTLING BASIN #1 AND #2. ALL CONCRETE, REBAR, AND DEBRIS SHALL BE HAULED OFF SITE AND PROPERLY DISPOSED OF.
- SEE NEW PLAN SHEET C-16 FOR NEW ALIGNMENT OF SETTLING BASIN DRAIN.

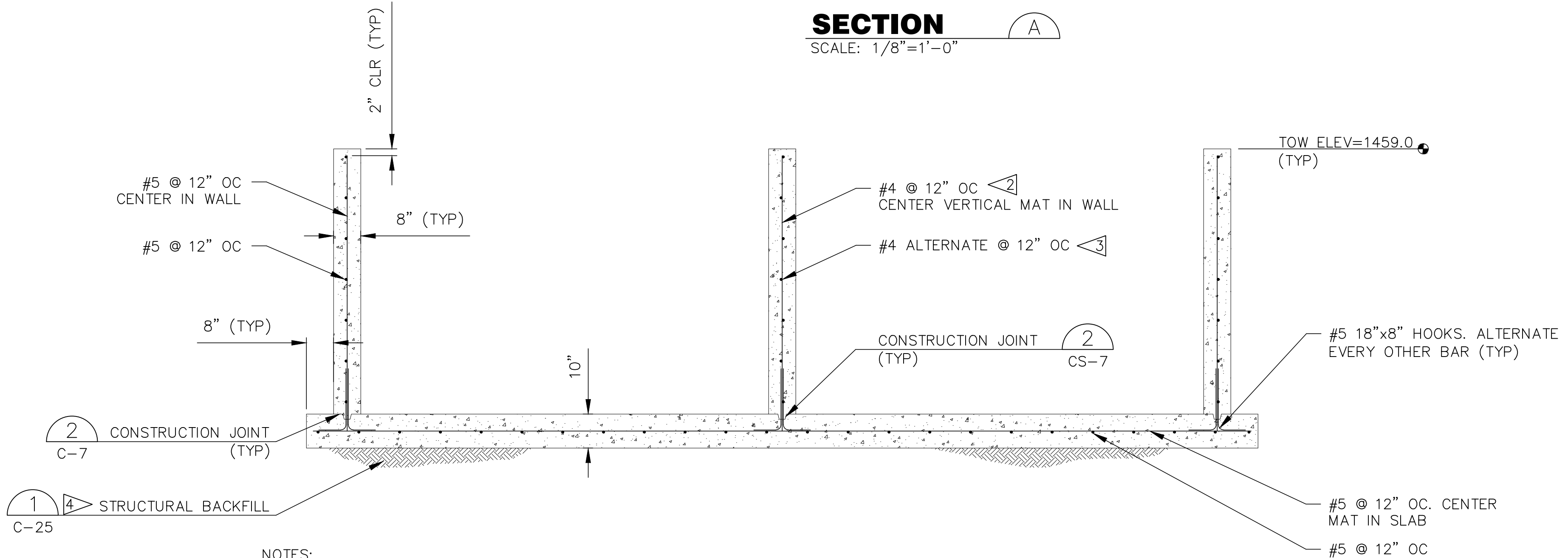
**SETTLING BASIN PLAN**

SCALE: 1/8"=1'-0"



**SECTION A**

SCALE: 1/8"=1'-0"

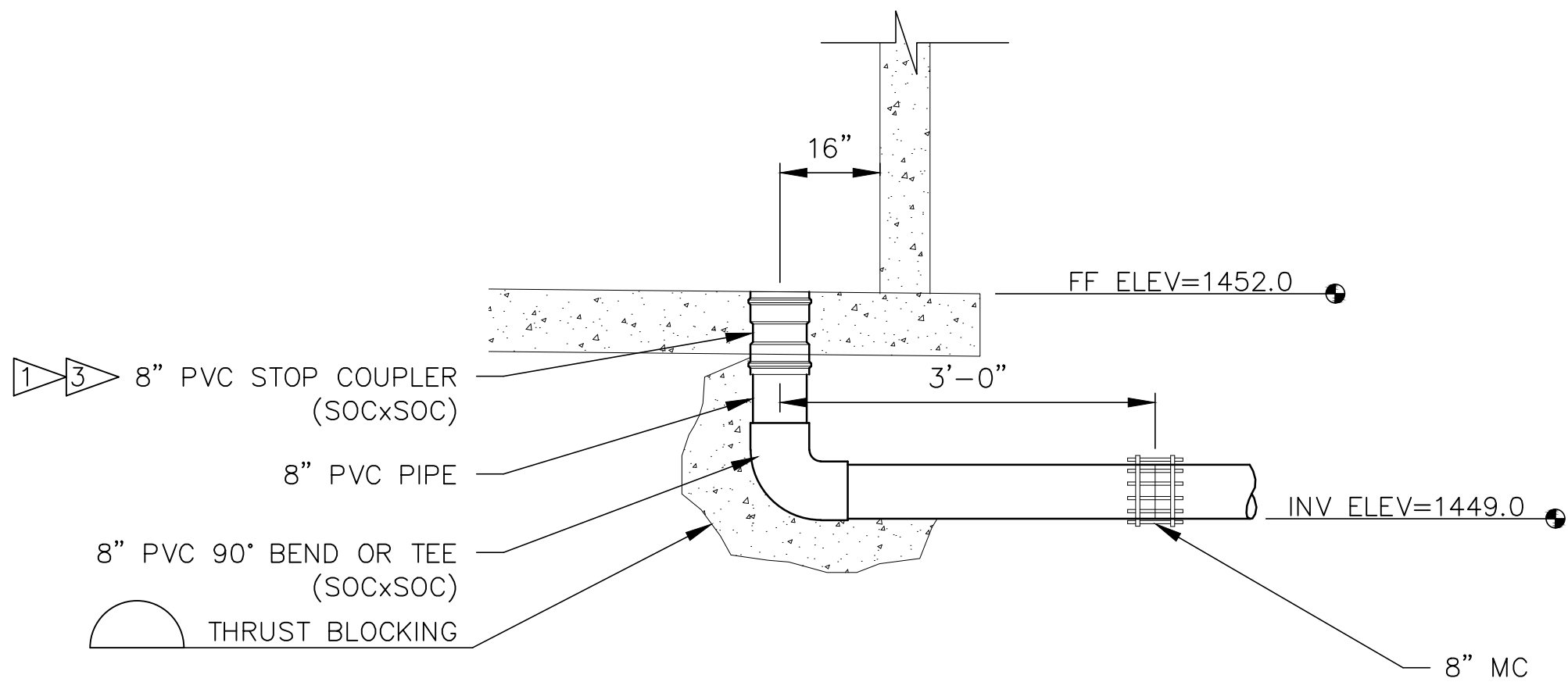


NOTES:

- END WALLS (NORTH AND SOUTH END) SHALL BE CONSTRUCTED AS THE EXTERIOR WALLS ARE SHOW IN THIS DETAIL.
- BUNCH FOUR #4 VERTICAL BARS @ 3" OC ON EACH SIDE OF WEIR OPENING.
- BUNCH FOUR #4 HORIZONTAL BARS @ 3" OC BELOW WEIR OPENING. COMPLETELY OVERLAP VERTICAL BARS DESCRIBED IN CONSTRUCTION NOTE 2.
- STRUCTURAL BACKFILL SHALL BE INSTALLED AS SHOWN FOR THE RACEWAYS IN DETAIL 1 ON SHEET C-25.

**SECTION B**

SCALE: 1/8"=1'-0"

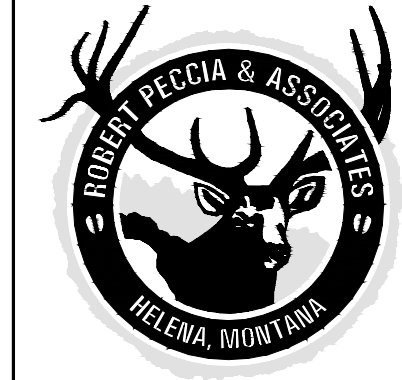


NOTES:

- WRAP COUPLER WITH TWO WRAPS OF BENTONITE WATERSTOP AND CAST INTO CONCRETE.
- ALL FITTING AND PIPE SHALL BE SOLVENT WELD CLASS 160 IPS PVC.
- STOP COUPLER SHALL BE FLUSH WITH TOP OF CONCRETE.
- HORIZONTAL SECTION OF PIPE ROTATED 90° FOR ILLUSTRATIVE PURPOSES ONLY. PIPE TO BE INSTALLED PARALLEL TO ENDWALL OF SETTLING BASIN.

**SETTLING BASIN EMERGENCY DRAIN**

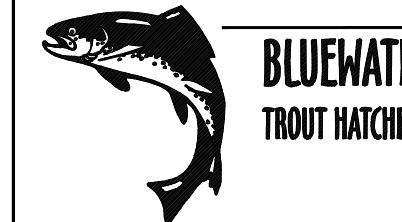
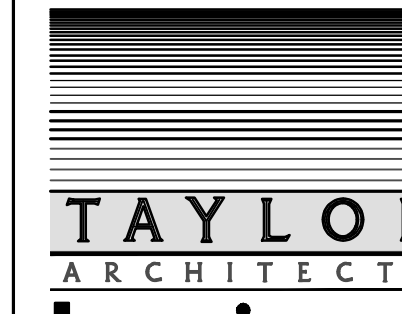
SCALE: 1/2"=1'-0"



ISSUE	DATE	PROJECT	NUMBER
AS-BUILT SET	DEC. 2002		9444

PLOT INFORMATION
BW9C067A

DRAWING: SETTLING BASIN DETAILS
PROJECT: BLUEWATER TROUT HATCHERY BOZEMAN, MONTANA
OWNER: MONTANA DEPT. FISH WILDLIFE & PARKS



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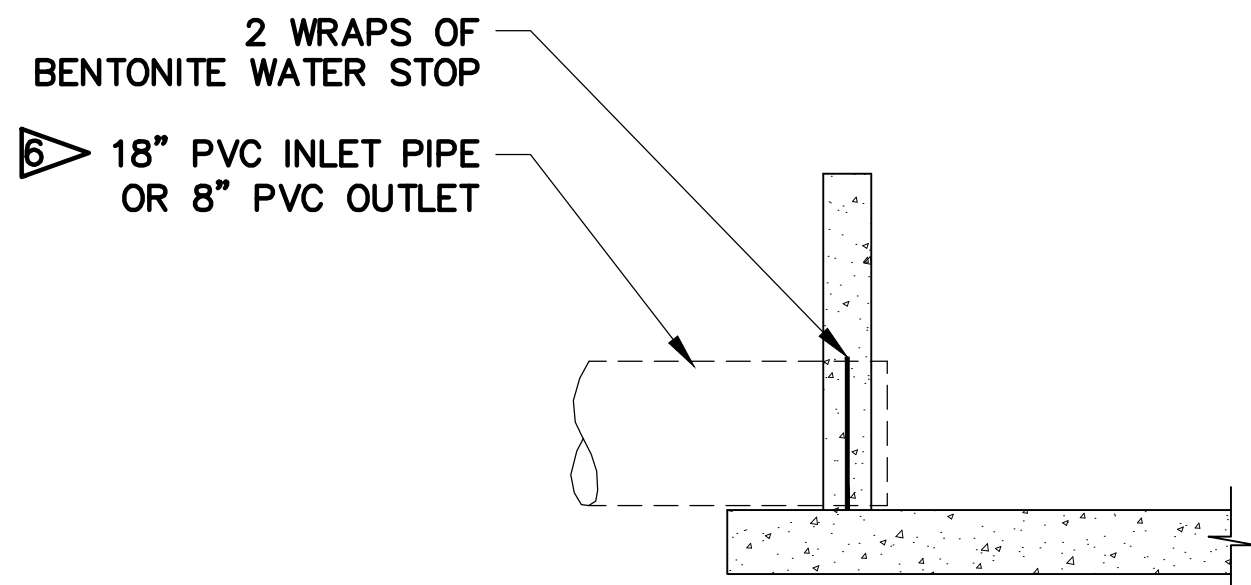
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**CS-9.5**

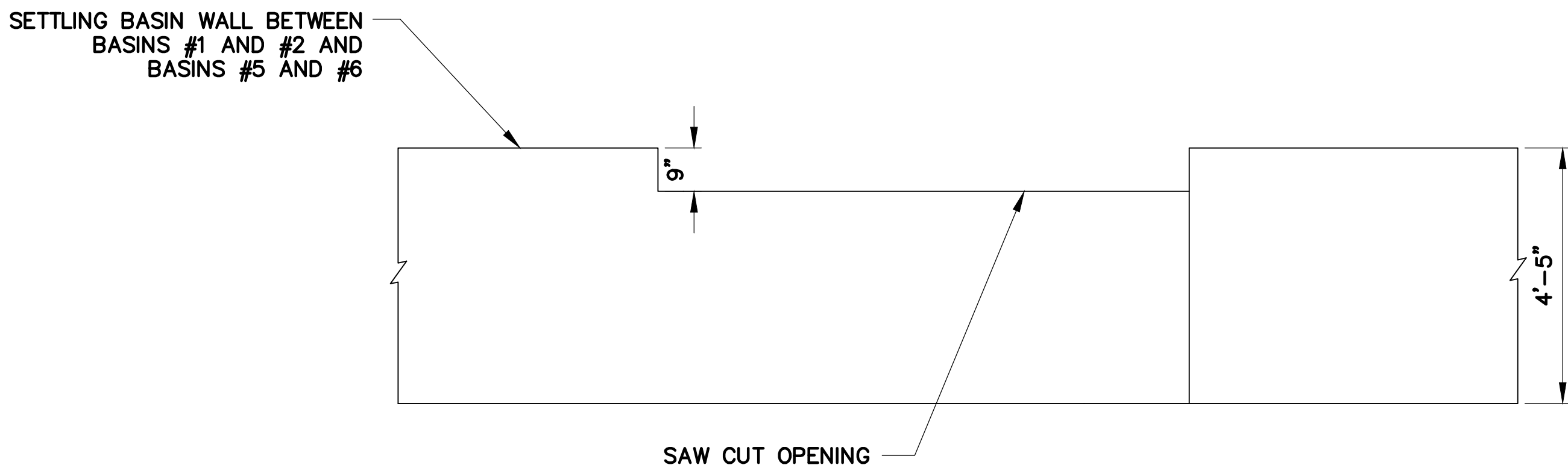
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**SETTLING BASIN - UPPER & LOWER UNITS**  
SCALE: 1/4"=1'-0"  
1  
CS-8



**SETTLING BASIN PIPE PENETRATIONS**  
SCALE: 1/4"=1'-0"  
2  
CS-8, 9



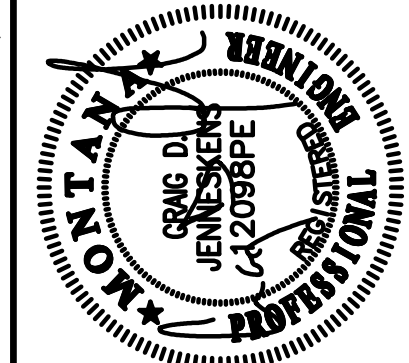
**NOTE:**

1. A 15-FOOT LONG WEIR SHALL BE SAW-CUT IN THE INTERIOR WALLS BETWEEN BASINS #1 AND #2 AND BETWEEN #5 AND #6. THE WEIR SHALL BE LOCATED AS SHOWN. THE SAW CUT SHALL BE FINISHED WITH SIKATOP MORTAR. (SEE TECHNICAL SPECIFICATION 03360-GROUT).

**SETTLING BASIN WEIR**  
SCALE: 1/2"= 1'-0"  
3  
CS-9

**CONSTRUCTION NOTES:**

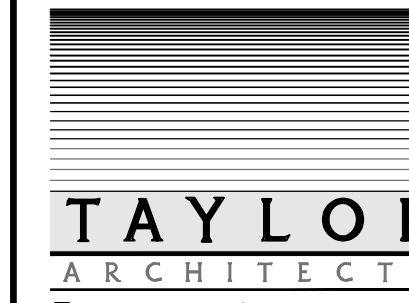
1. EXISTING RACEWAYS ARE BEING RETROFITTED TO SERVE AS SETTLING BASINS FOR CLEANING FLOWS AS PART OF THIS PROJECT. REFER TO SPECIAL PROVISIONS AND TECHNICAL SPECIFICATIONS OF PROJECT DOCUMENTS.
2. CONTROL JOINTS (ADDITIVE ALTERNATE #2): THE EXISTING CONTROL JOINTS ON INTERIOR WALLS & FLOORS OF BASINS SHALL BE SEALED WITH A NON-SAG (VERTICAL) AND SELF-LEVELING (HORIZONTAL) FLEXIBLE EPOXY SEALER. THE CONTRACTOR SHALL TRIM FIBER BOARD FROM EXISTING CONTROL JOINTS TO PREPARE A SUITABLE JOINT. FOAM BACKER ROD SHALL BE USED WHERE JOINT DEPTH EXCEEDS SEALER MANUFACTURERS RECOMMENDATIONS. PRIMERS SHALL BE USED AS RECOMMENDED BY SEALER MANUFACTURER. GROUT CONTROL JOINTS ON EXTERIOR WALLS WITH GROUT RATED FOR CRACK FILLING.
3. INTERIOR BASIN REHAB (ADDITIVE ALTERNATE #2): THE CONCRETE IN THE INTERIORS OF THE 3 PAIRS OF BASINS SHALL BE SANDBLASTED OR TOOL CLEANED ACCORDING TO MANUFACTURER'S RECOMMENDATIONS SO THAT NO VISIBLE PAINT RESIDUE REMAINS. CRACKS, SPALLING AND DAMAGED CONCRETE SHALL BE REPAIRED WITH POLYMER-MODIFIED, PORTLAND CEMENT MORTAR SUCH AS SIKATOP. FOLLOW MANUFACTURER'S RECOMMENDATIONS FOR APPLICATION THICKNESS. WHERE REQUIRED, FORMS SHALL BE USED TO REBUILD WALLS.
4. EXTERIOR BASIN REHAB (ADDITIVE ALTERNATE #2): THE CONCRETE ON THE EXTERIOR WALLS OF THE BASINS SHALL BE SANDBLASTED OR TOOL CLEANED ACCORDING TO MANUFACTURER'S RECOMMENDATIONS. CONTRACTOR SHALL APPLY POLYMER-MODIFIED, PORTLAND CEMENT MORTAR TO PATCH DAMAGED CONCRETE. EXTERIOR WALLS SHALL BE COATED WITH A POLYMER-MODIFIED PORTLAND CEMENT COATING SUCH AS SIKATOP 144 TO PROVIDE UNIFORM COATING.
5. EXISTING BASIN OUTLETS SHALL BE MAINTAINED. CONTRACTOR SHALL MINIMIZE TRAFFIC OF EQUIPMENT OVER THE EXISTING DISCHARGE PIPING. CONTRACTOR SHALL TEMPORARILY PLUG EXISTING OUTLET PIPE DURING CONSTRUCTION TO PREVENT ANY DEBRIS FROM ENTERING PIPE.
6. THE EXISTING EAST WALL OF BASINS #2, #3, & #6 SHALL BE EXPOSED AND JACK-HAMMERED TO PROVIDE AN OPENING FOR THE NEW 18-INCH OR 8-INCH PVC INLET & OUTLET PIPES. THE PIPE SHALL EXTEND 6-INCHES INTO THE BASIN. USE BENTONITE WATERSTOP AROUND PIPE (2 WRAPS). THE WALL OPENING SHALL BE GROUTED AROUND THE PIPE AND BACKFILLED.
7. SAND REMOVAL (ADDITIVE ALTERNATE #2): SAND REMAINING FROM SANDBLASTING OPERATIONS AND OTHER CONCRETE DEBRIS FROM REHAB ACTIVITIES SHALL BE COLLECTED BY THE CONTRACTOR AND PROPERLY DISPOSED OF. CONTRACTOR MAY NOT WASH ANY DEBRIS OR SAND INTO EXISTING DISCHARGE PIPING OR INTO BLUEWATER CREEK.
8. NEW OUTLET PIPING: THE SOUTHEAST CORNER OF BASINS #1 AND #5 SHALL BE EXPOSED AND JACK-HAMMERED TO PROVIDE AN OPENING FOR THE NEW 8-INCH OUTLET PIPE. USE BENTONITE WATERSTOP AROUND PIPE (2 WRAPS). THE WALL OPENING SHALL BE GROUTED AROUND THE PIPE AND BACKFILLED. OUTLET PIPE SHALL TEE UP IN BASINS #1 AND #5, EXTEND THROUGH WALL INTO BASINS #2 AND #6 AND ELBOW UP.
9. ALL WORK SHOWN ON THIS SHEET WITH THE EXCEPTION OF THE INLET & OUTLET PIPING INSTALLATION IS PART OF **ADDITIVE ALTERNATE #2**



ISSUE	DATE
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PROJECT	NUMBER
BW9C035A	9444

PLOT INFORMATION
BW9C035A

DRAWING: SETTLING BASINS
PROJECT: BLUEWATER TROUT HATCHERY
OWNER: MONTANA DEPT. FISH WILDLIFE & PARKS



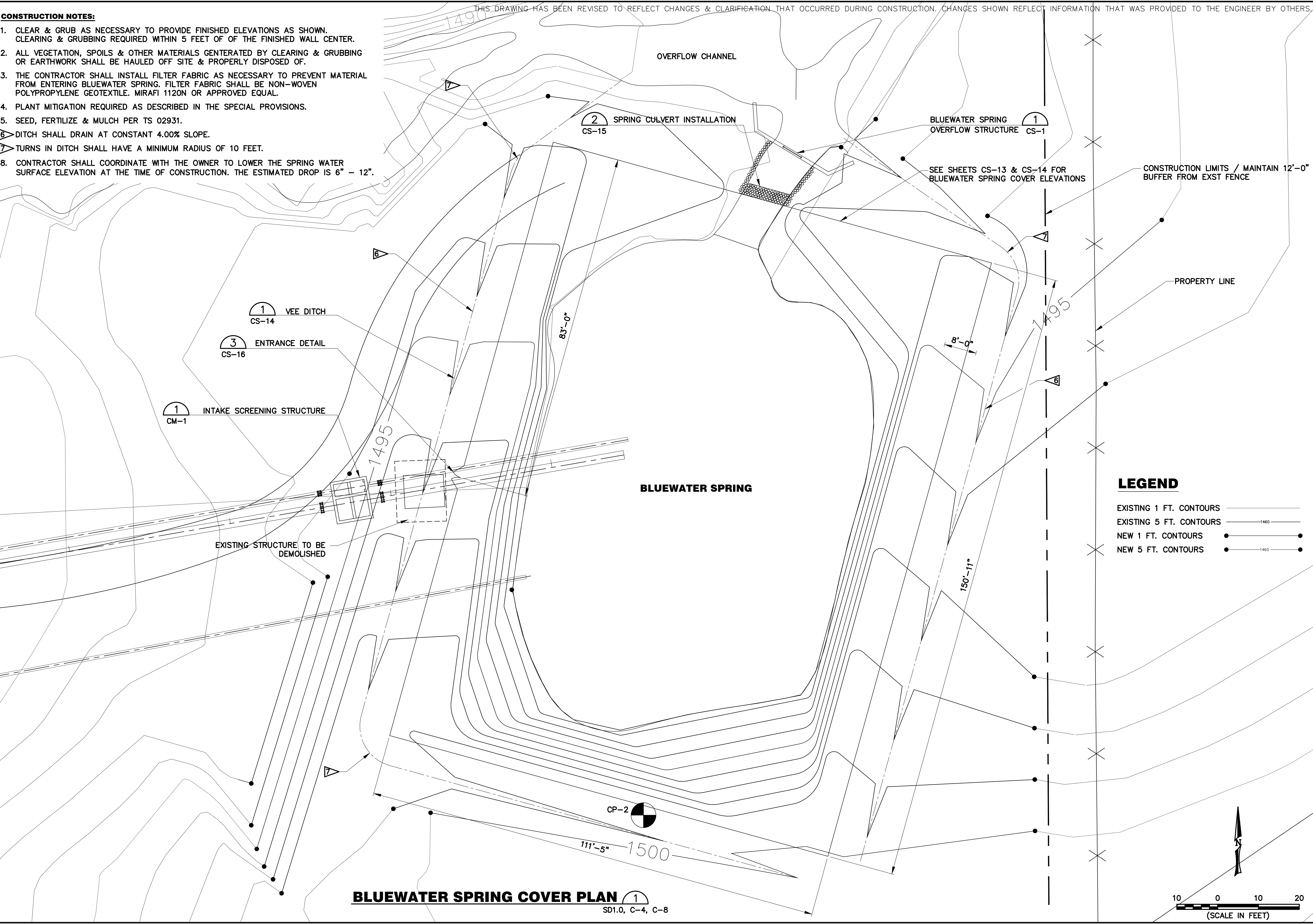
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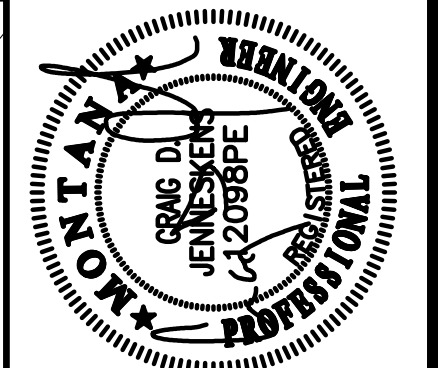
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- CONSTRUCTION NOTES:**
1. CLEAR & GRUB AS NECESSARY TO PROVIDE FINISHED ELEVATIONS AS SHOWN. CLEARING & GRUBBING REQUIRED WITHIN 5 FEET OF OF THE FINISHED WALL CENTER.
  2. ALL VEGETATION, SPOILS & OTHER MATERIALS GENERATED BY CLEARING & GRUBBING OR EARTHWORK SHALL BE HAULED OFF SITE & PROPERLY DISPOSED OF.
  3. THE CONTRACTOR SHALL INSTALL FILTER FABRIC AS NECESSARY TO PREVENT MATERIAL FROM ENTERING BLUEWATER SPRING. FILTER FABRIC SHALL BE NON-WOVEN POLYPROPYLENE GEOTEXTILE. MIRAFI 1120N OR APPROVED EQUAL.
  4. PLANT MITIGATION REQUIRED AS DESCRIBED IN THE SPECIAL PROVISIONS.
  5. SEED, FERTILIZE & MULCH PER TS 02931.
  6. DITCH SHALL DRAIN AT CONSTANT 4.00% SLOPE.
  7. TURNS IN DITCH SHALL HAVE A MINIMUM RADIUS OF 10 FEET.
  8. CONTRACTOR SHALL COORDINATE WITH THE OWNER TO LOWER THE SPRING WATER SURFACE ELEVATION AT THE TIME OF CONSTRUCTION. THE ESTIMATED DROP IS 6" - 12".



**BLUEWATER SPRING COVER PLAN** 1  
SD1.0, C-4, C-8



ISSUE	DATE
AS-BUILT SET	DEC. 2002

PROJECT	NUMBER
	9444

PLOT INFORMATION
BW9C023B

DRAWING: BLUEWATER SPRING COVER
PROJECT: BLUEWATER TROUT HATCHERY BOZEMAN, MONTANA
OWNER: MONTANA DEPT. FISH WILDLIFE & PARKS

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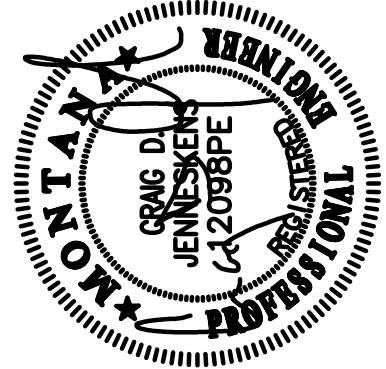
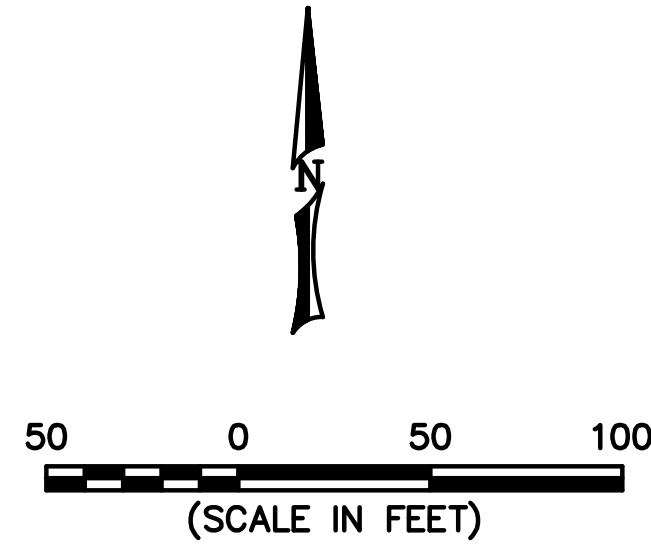
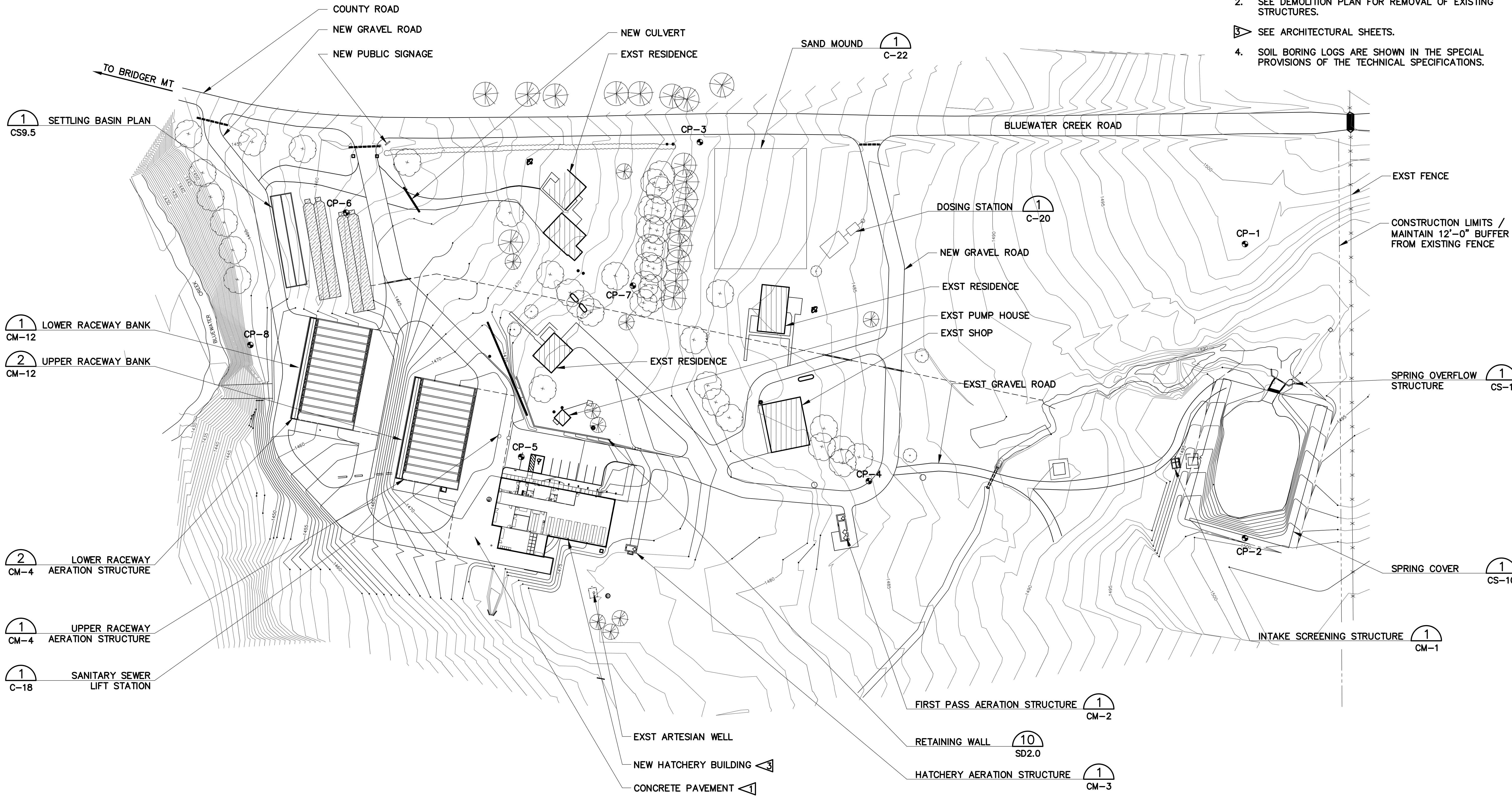
**CS-10**



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THE ELEVATIONS SHOWN THROUGHOUT THE ENTIRE PLAN SET ARE RELATIVE TO CP-1 WHICH HAS AN ARBITRARY DATUM OF 1500.00 FT

- CONSTRUCTION NOTES**
- 1. SEE SITE SURFACING PLAN (SD1.1) FOR DELINEATION OF GRAVEL & CONCRETE PAVEMENT.
  - 2. SEE DEMOLITION PLAN FOR REMOVAL OF EXISTING STRUCTURES.
  - 3. SEE ARCHITECTURAL SHEETS.
  - 4. SOIL BORING LOGS ARE SHOWN IN THE SPECIAL PROVISIONS OF THE TECHNICAL SPECIFICATIONS.

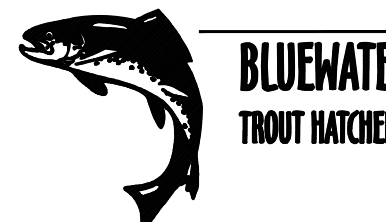
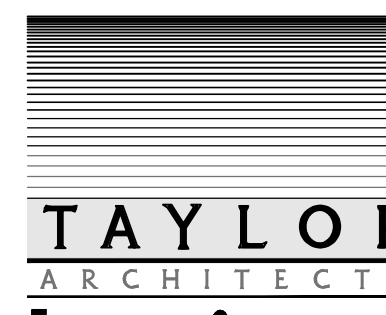


ISSUE	DATE
AS-BUILT SET	DEC. 2002

PROJECT	NUMBER
BW9C025A	9444

PROJECT INFORMATION
BW9C025A

DRAWING: SITE PLAN
PROJECT: BLUEWATER TROUT HATCHERY BRIDGER, MONTANA
OWNER: MONTANA DEPT. FISH WILDLIFE & PARKS



32406 FRONTAGE ROAD  
BOZEMAN, MONTANA 59715  
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A/E 93-35-1

**SD1.0**





ISSUE	DATE
AS-BUILT SET	DEC., 2002
PROJECT	NUMBER
	9444

PLOT INFORMATION
BW9C065A

DRAWING: EXISTING SITE PLAN
PROJECT: BLUEWATER TROUT HATCHERY BRIDGER, MONTANA
OWNER: MONTANA DEPT. FISH WILDLIFE & PARKS

**TAYLOR**  
ARCHITECTS

**BLUEWATER**  
TROUT HATCHERY

32406 FRONTAGE ROAD  
BOZEMAN, MONTANA 59715  
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FAX  
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LEGEND			
BUILDING		FLAG	
BRUSH		GRAVEL ROAD	
CATTLEGUARD		PIPE	
CONIFER TREE		POWER POLE	
CONCRETE STRUCTURE		PROPANE TANK	
CONTROL POINT		TELEPHONE PEDESTAL	
CULVERT		SATELLITE DISH	
DECIDUOUS TREE		OPEN WATER	
FENCE			

